

CLAIMS

WE CLAIM:

1. A method of making a rubber composition, the method comprising
the steps of:

providing fibers of a desired length;

claim 1
treating the fibers with a treating liquid comprising a nitrile rubber-modified
epoxy resin and an alkylphenol • formaldehyde resin; and

dispersing the treated fibers in rubber.

2. The method of making a rubber composition according to claim 1
wherein the step of providing fibers comprises cutting filaments to form fibers of
a desired length.

3. The method of making a rubber composition according to claim 2
wherein the step of treating the fibers comprises treating the filaments with the
treating liquid before the filaments are cut to form the fibers.

4. The method of making a rubber composition according to claim 1
further comprising the step of treating the fibers with an RFL liquid.

5. The method of making a rubber composition according to claim 2
further comprising the step of treating the fiber with an RFL liquid.

6. The method of making a rubber composition according to claim 3
further comprising the step of treating the fiber with an RFL liquid.

7. The method of making a rubber composition according to claim 1
wherein a weight ratio of alkylphenol-formaldehyde resin to nitrile rubber-modified
resin is from 2/10 to 10/10.

8. The method of making a rubber composition according to claim 2
wherein a weight ratio of alkylphenol-formaldehyde resin to nitrile rubber-modified
resin is from 2/10 to 10/10.

9. The method of making a rubber composition according to claim 3
wherein a weight ratio of alkylphenol-formaldehyde resin to nitrile rubber-modified
resin is from 2/10 to 10/10.

10. The method of making a rubber composition according to claim 1
wherein the fibers comprise poly(para-phenylene benzobisoxazole) fibers.

11. The method of making a rubber composition according to claim 2
wherein the fibers comprise poly(para-phenylene benzobisoxazole) fibers.

12. The method of making a rubber composition according to claim 3
wherein the fibers comprise poly(para-phenylene benzobisoxazole) fibers.

13. The method of making a rubber composition according to claim 4
wherein the fibers comprise poly(para-phenylene benzobisoxazole) fibers.

14. The method of making a rubber composition according to claim 7
wherein the fibers comprise poly(para-phenylene benzobisoxazole) fibers.

15. The method of making a rubber composition according to any of
claims 1-14 further comprising the step of incorporating the rubber composition
into a power transmission belt.

16. The method of making a rubber composition according to any of
claims 1-14 wherein the fibers are preset in an amount of 1 to 40 parts by weight
per 100 parts by weight of the rubber.

17. The method of making a rubber composition according to claim 15
wherein the fibers have a length of 1-20 mm.

18. The method of making a rubber composition according to claim 16
wherein the fibers have a length of 1-20 mm.

19. The method of making a rubber composition according to any of
claims 1-14 further comprising the step of dispersing aramid fibers in the rubber.

20. The method of making a rubber composition according to claim 15
further comprising the step of dispersing aramid fibers in the rubber.

21. The method of making a rubber composition according to claim 16
further comprising the step of dispersing aramid fibers in the rubber.

22. The method of making a rubber composition according to claim 17
further comprising the step of dispersing aramid fibers in the rubber.

23. The method of making a rubber composition according to claim 15
wherein the power transmission belt comprises a body with a length, the body
comprises a cushion rubber layer with load carrying cords embedded in the
cushion rubber layer and extending lengthwise of the body, the body further
comprising a compression rubber layer, and the compression rubber layer
comprises the rubber composition.

24. The method of making a rubber composition according to claim 15
wherein the power transmission belt is a V-ribbed belt comprising a body with a
length, and the body comprising a cushion rubber layer with load carrying cords
embedded in the cushion rubber layer and extending lengthwise of the body and
a compression layer.

25. The method of making a rubber composition according to claim 15
wherein the power transmission belt is a V-belt comprising a body with a length,
the belt body comprising a cushion rubber layer with load carrying cords
embedded in the cushion rubber layer and extending lengthwise of the body, the
body further comprising a compression layer.

26. The method of making a rubber composition according to claim 24
wherein the compression layer comprises the rubber composition.

27. The method of making a rubber composition according to claim 25
wherein the compression layer comprises the rubber composition.

28. A power transmission belt comprising:
a body comprising rubber,
wherein fibers comprising poly(para-phenylene benzobisoxazole) are
dispersed in the rubber.

29. The power transmission belt according to claim 28 wherein the fibers
have a length of 1-20 mm.

30. The power transmission belt according to claim 29 wherein the fibers
are present in an amount of 1-40 parts by weight per 100 parts by weight of the
rubber.

31. The power transmission belt according to claim 28 wherein the body
further comprises aramid fibers dispersed in the rubber.

32. The power transmission belt according to claim 28 wherein the fibers
are treated with a treating liquid comprising nitrile rubber-modified epoxy resin and
an alkylphenol •formaldehyde resin.

2 33. The power transmission belt according to claim 32 wherein the fibers are treated with an RFL liquid.

2 34. The power transmission belt according to claim 28 wherein the power transmission belt comprises a V-ribbed belt.

2 35. The power transmission belt according to claim 28 wherein the power transmission belt comprises a V-belt.

2 36. The power transmission belt according to claim 34 wherein the power transmission belt has a compression rubber layer and the fibers are dispersed in the rubber in the compression rubber layer.

2 37. The power transmission belt according to claim 35 wherein the power transmission belt has a compression rubber layer and the fibers are dispersed in the rubber in the compression rubber layer.

2 38. A composition comprising:
rubber; and
4 fibers comprising poly(para-phenylene benzobisoxazole) dispersed in the rubber,

6 wherein the fibers are dispersed in the rubber in an amount of 1 to 40 parts by weight per 100 parts by weight of rubber.

2 39. The composition according to claim 38 wherein the fibers have a length of 1-20 mm.

2 40. The composition according to claim 39 wherein aramid fibers are dispersed in the rubber.

2 41. The composition according to claim 39 wherein the fibers are treated with a treating liquid comprising nitrile rubber-modified epoxy resin and an alkylphenol •formaldehyde resin.

2 42. The composition according to claim 39 wherein the fibers are treated with an RFL liquid.

2 43. The composition according to claim 41 wherein the fibers are treated with an RFL liquid.

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